

FnIO M – Series :

M4428

M4428 (8 Channels , Voltage Output, 0~10V, 12bit)

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Specification

History

REV.	PAGES	REMARKS	DATE	Editor
-		Preliminary	2018/6/18	BS HA
1.00			2019/03/18	YM KIM
1.01		Image, Torque, Hotswap Function	2020/04/21	CW SEO
1.02		Vibration specification, Product certification changed	2020/04/27	CW SEO
1.03	11~15	Added ATEX certificate	2020/05/07	bs, HA
1.04		Remove Description pages of Hot Swap Function, Use in Hazardous Environments and Caution(Before using the unit)	2020/12/09	SJ LIM
1.05	4	Environment Specification Update	2021/11/16	EC KIM
1.06	4, 7	Certificate Update and LED spec modified	2023/06/05	CW SEO
1.07	6	Diagram Image modified	2024/10/16	CW SEO

Specification

1. ENVIRONMENT SPECIFICATION

Environmental specification	
Operating Temperature	-25 °C~60 °C
UL Temperature	-25 °C~60 °C
Storage Temperature	-40 °C~85 °C
Relative Humidity	5% ~ 90% non-condensing
Mounting	DIN rail
General specification	
Shock Operating	IEC 60068-2-27
Vibration Resistance	IEC 60068-2-6, 4g
Industrial Emissions	EN 61000-6-4/A11 : 2011
Industrial Immunity	EN 61000-6-2 : 2019
Installation Position	Vertical and horizontal installation is available.
Product Certifications	UL, ATEX, CE, UKCA, ABS, BV, CCS, DNV, KR, LR

Specification

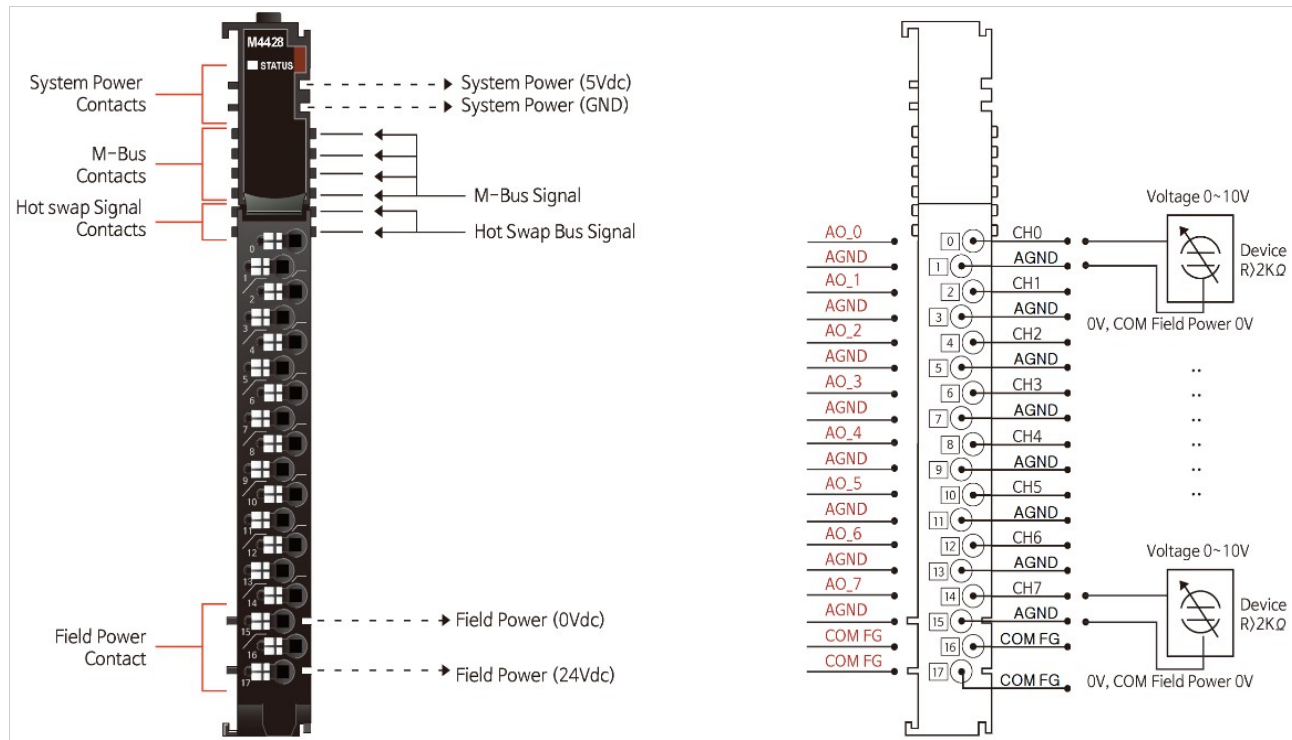
2. M4428 (8 Channels Voltage Output, 0~10V, 12bit)

2.1. M4428 Specification

Items	Specification
Output Specification	
Outputs per module	8 Channels single ended
Indicators(Logic side)	1 Green Output status
Resolution in Ranges	12 bits : 2.44mV/Bit
Output Range	0 ~ 10Vdc
Data Format	16bits Integer (2' compliment)
Module Error	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ -25°C, 60°C
Load Resistance	Min. 2KΩ
Conversion Time	Max. 250usec / All channel
Diagnostic	Field Power Off : LED Blinking Field Power On : LED On
Calibration	Not Required
Common Type	8 Common, Field Power 0V is Common(AGND)
General specification	
Power dissipation	Max. 30mA @ 5.0Vdc
Isolation	I/O to Logic : Photocoupler Isolation Field power : Not Connected
UL Field Power	Supply voltage : 24Vdc nominal, Class 2
Field Power	Supply voltage : 24Vdc Norminal Voltage range : 18V ~ 28.8Vdc Power Dissipation : Max. 120mA@24Vdc, Load(2KΩ)
Single Wire	0.205mm - 1.3mm (24-16 AWG)
Torque	0.8Nm(7 lb-in)
Weight	72g
Module Size	12mm x 110mm x 75mm
Hot Swap	Possible
Environment Condition	Refer to '1. Environment Specification'

* Class 2, adjacent to voltage rating (30Vmax)

2.2. M4428 Wiring Diagram



Pin No.	Signal Description
0	Output Channel 0
1	Common(AGND)
2	Output Channel 1
3	Common(AGND)
4	Output Channel 2
5	Common(AGND)
6	Output Channel 3
7	Common(AGND)
8	Output Channel 4
9	Common(AGND)
10	Output Channel 5
11	Common(AGND)
12	Output Channel 6
13	Common(AGND)
14	Output Channel 7
15	Common(AGND)
16	F.G
17	F.G

Series No	Through Air	Over Surface	CTI
RTB18C	1.5mm	1.5mm	175≤CTI≤400

Spacings : The following minimum spacing in inches (millimeters) shall be maintained between uninsulated live parts of opposite polarity; and between an uninsulated live part and a grounded part including any mounting surface or exposed metal part.

2.3. M4428 LED Indicator

2.3.1. LED Indicator



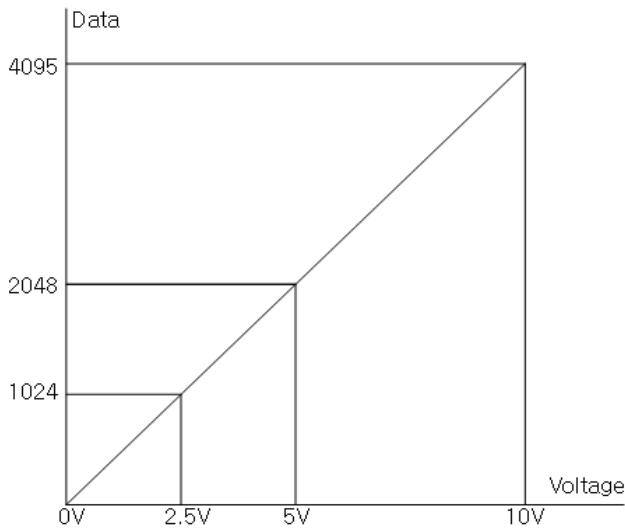
LED No.	LED Function / Description	LED Color
STATUS	Status LED	Green

2.3.2. Channel Status LED

Status	LED	To indicate
M-Bus Status	Off Green	Disconnection Connection
Field Power Error	LED Blinking	Field power is unconnected.

2.3.3. Data value / Voltage

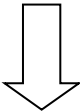
Voltage	0.0V	2.5V	5.0V	10.0V
Data(Hex)	H0000	H03FF	H07FF	H0FFF



2.4. Mapping data from the image table

- Output Image Value

Bit No	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
Byte 0	Analog Output Ch0 Low byte							
Byte 1	Analog Output Ch0 High byte							
Byte 2	Analog Output Ch1 Low byte							
Byte 3	Analog Output Ch1 High byte							
Byte 4	Analog Output Ch2 Low byte							
Byte 5	Analog Output Ch2 High byte							
Byte 6	Analog Output Ch3 Low byte							
Byte 7	Analog Output Ch3 High byte							
Byte 8	Analog Output Ch4 Low byte							
Byte 9	Analog Output Ch4 High byte							
Byte 10	Analog Output Ch5 Low byte							
Byte 11	Analog Output Ch5 High byte							
Byte 12	Analog Output Ch6 Low byte							
Byte 13	Analog Output Ch6 High byte							
Byte 14	Analog Output Ch7 Low byte							
Byte 15	Analog Output Ch7 High byte							



- Output Module Data -16byte Output Data

Analog Output Ch0
Analog Output Ch1
Analog Output Ch2
Analog Output Ch3
Analog Output Ch4
Analog Output Ch5
Analog Output Ch6
Analog Output Ch7

2.5. Parameter Data

- Valid Parameter length: 4 Bytes
- Parameter Data

Bit No	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
Byte0	Fault Action for channel 3		Fault Action for channel 2		Fault Action for channel 1		Fault Action for channel 0	
	00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit							
Byte1	Fault Action for channel 7		Fault Action for channel 6		Fault Action for channel 5		Fault Action for channel 4	
Byte2	Fault Value Low Byte							
Byte3	Not used				Fault Value High Byte			